

OFFSHORE

Dart Aerospace Ltd.

Date:
User:

Monday, 08/12/2008 3:23:41 PM
Linda Lapelle

Process Sheet

5/11/07

Customer	: CC-DAR01 Dart Aerospace Ltd.	Drawing Name	: D206-642-513/514
Job Number	: 43916		
Estimate Number	: 10804		
P.O. Number	:	Part Number	: REWORK10
This Issue	: 08/12/2008	S.O. No.	:
Prsht Rev.	: NC	Drawing Number	: ECN 08-565
First Issue	: 04/12/2008	Project Number	:
Previous Run	: 00015	Drawing Revision	:
		Material	:
Written By	:	Due Date	: 11/12/2008
Checked & Approved By	:	Qty:	1 Um: Each
Comment	:		

Additional Product

Job Number:



Seq. #:

Machine Or Operation:

Description:

1.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

OFFSHORE

PULL FROM STOCK:

1 X D206-642-513 B 42292 →

1 X D206-642-514 B 42293 →
B _____

ADD / REMOVE AS FOLLOWS :

ADD TO EACH KIT:

34 X AN3C37A B

110105

REMOVE FROM EACH KIT:

-25 X AN3C36A

(WAS QTY 34, NOW 9)

-6 x AN360C10L

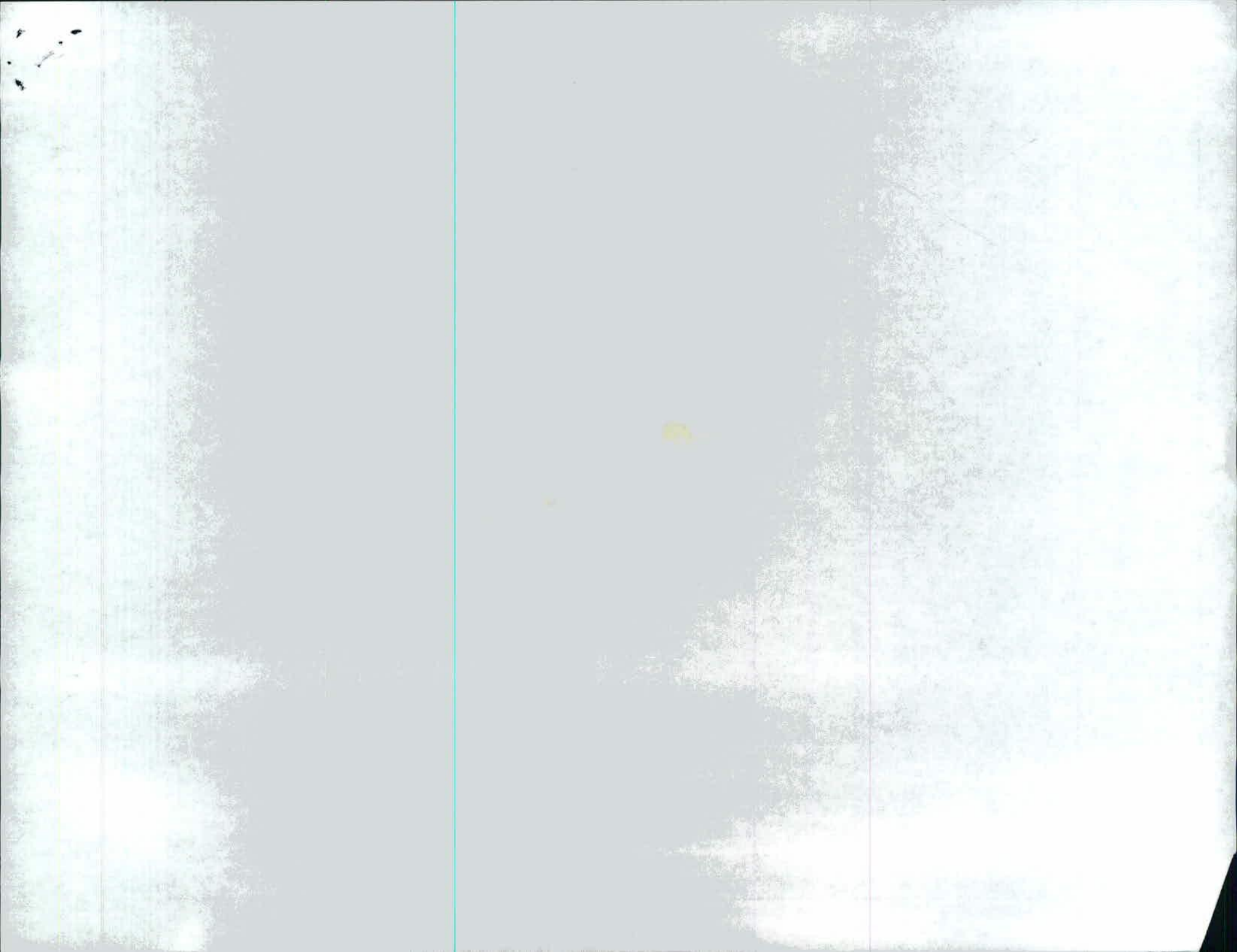
(WAS 74, NOW 68)

-6 X D3672-1

(WAS 74, NOW 68)

RETURN EXTRA HARDWARE TO STOCK

ADJUST ACCPAC



Date: Monday, 08/12/2008 3:23:41 PM
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Process Sheet

Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: D206-642-513/514

Job Number: 43916

Part Number: REWORK10

Job Number:



Seq. #:

Machine Or Operation:

Description :

2.0

AN3C37A

BOLT



110105



Comment: Qty.: 34.0000 EACH(s)/Unit Total: 34.0000 EACH(s)
BOLT

Refer (2)

3.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

u 08-12-17

4.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

REPACKAGE USING ORIGINAL B/N
ADD DSI9427 PAPERWORK

sent to offshore 08-12-17 u

5.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

08/12/17

Job Completion



u 08-12-17

ENGINEERING CHANGE NOTICE DART AEROSPACE LTD

Date: 08.12.03	Job No.: 00569	ADR Yes/No: Y	ADR Date: 08.11.14	ECN #: 08- 565
Product No.: D206-642-513-514		Created By: [Signature]	Approved By: [Signature]	
Product Name:		Checked By: [Signature]	General Manager Approval:	

Distribution	Reqd	Resp	Initial / Date
Production Manager	Y	LL	
Production Engineering Coord	Y	EC/DD	
Production Document Control	Y	JLD	
Customer Technical Support	Y	DS	

Distribution	Reqd	Resp	Initial / Date
DQA / QA Coord	N		
QC Coordinator	N		
Marketing	Y	SW	
Customer Order Processing	N		

Reason for Change:
HARDWARE CHANGE AND ADDITION OF 9 BOLTS FOR COMPATIBILITY WITH TRIBAG.

Documents Affected:
RELEASE DSI 9427 RE.V A

PARTS MUST COMPLY ☒ **PREVIOUS PARTS SATISFACTORY** ☐

#	Quality Assurance Actions	Reqd	Resp	Notes	Complete
1	Notify Previous Customers	N			
2	Notify Eurocopter France	N			
3					

#	Engineering Actions	Reqd	Resp	Notes	Complete
4	Required Documents/Drawings Under Review	N			
5	Update Product Compatability Matrix	Y	DS	SEE ITEM 1) BELOW.	
6	Create Eurocopter Form (FEE)	N			
7	Notify TC / FAA of Change	N			

#	Document Control Actions	Reqd	Resp	Notes	Complete
8	Move Electronic Files	Y	KJ		08.12.04 [Signature]
9	Update Blue/Pink/DSI Folder and Electronic Files	Y	KJ		08.12.04 [Signature]
10	Update Controlled PDF Files	Y	KJ		08.12.04 [Signature]
11	Update Master Document List (MDL)	Y	KJ	Rev. U.	08.12.04 [Signature]
12	Update Document Record (DR)	Y	KJ	Rev. M	08.12.04 [Signature]
13	Update Product Development Summary	N			08.12.04 [Signature]
14	Update QSI 021 and/or STC Approval List	N			
15	Update Parts / STC Database	N			
16	Update / Verify ARC Database	N			
17	Create / Update Change Record Form	N			
18	Create / Update PPP's	N			
19	Update Document Control Database / Laminated Dwgs	N			
20	Update Grey Project Binder	Y	KJ		08.12.04 [Signature]
21	Update D-Part/M-Drawing/DSI/DEO Master Binders	Y	KJ		08.12.04 [Signature]
22					
23					

Description / Action:

- NOW FULLY COMPATIBLE WITH OEM/APICAL FLOATS.
- UPDATE STOCK IN ACCORDANCE WITH DSI 9427 REV. A.
- SUBMIT DSI 9427 REV. A TO DER DAVE MCCLENAHAN FOR APPROVAL.

Stock

513	514
42291	42276
	42294
off-42292	42293-off 501

U w/p 42296

513 512
43306 43310
43308 43311

JLD 08.12.04

ECN Verified & Complete: _____ Date: _____

